

NOTE: 1. Back side of the board should be painted in gray colour.

2. Aluminium Sheet ① should be popp rivetted with MS angle iron frame ②.

3. Retro Reflective Sheeting should be weather resistant and show colour fastness.

4. There should be no cracking, scaling, pitting, blistering, edge lifting.

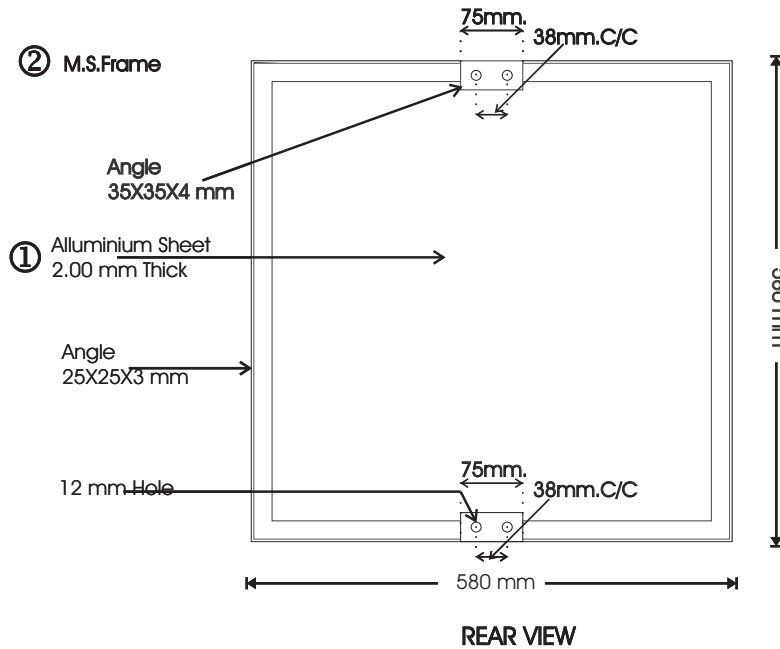
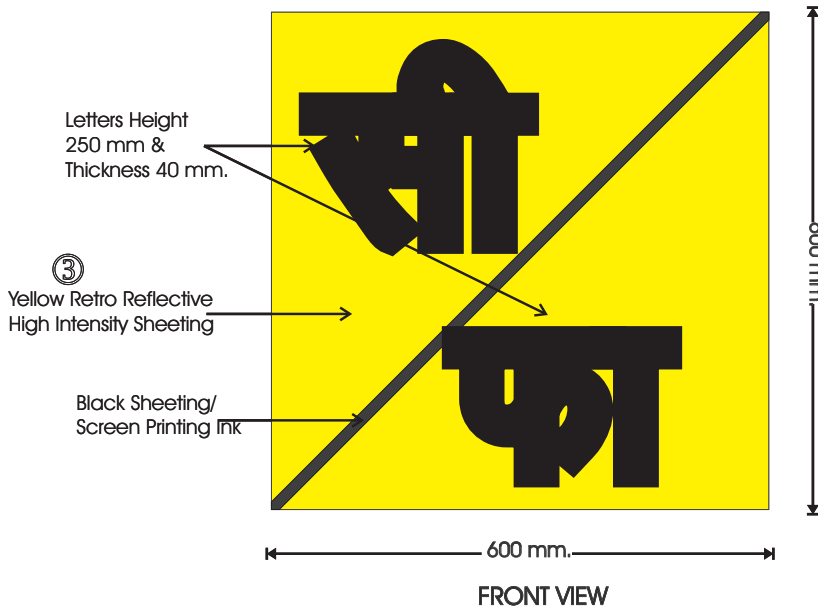
5. Minimum co-efficient of Retro Reflection in candles per Lux per sqm. should be as per table

6. Board should be confirm to RDSO Specn no CT/MS/SD/WW Dt. 29.10.90 Circulated by Railway Board Vide Letter no 94/CE-II/TK/6 Dt. 6.4.99



3.	Retro Reflective Sheeting	1	High Intensity Encapsulated	ASTM D4956-93b
2.	Frame	1	M.S.Angle	IS.226
1.	Alluminium Alloy Sheet	1	Alluminium Alloy	IS.736
Ref. No	Description	No/ Unit	Material	Specn.
Lakshmi Industrial Corporation Meerut		Drg.no. LIC/ Whistle 'W/L/High Intensity /05.		

Observation angle in Deg.	Entrance angle in Deg.	Yellow
0.2	-4	170
0.2	+30	100
0.5	-4	62
0.5	+30	45



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