

# Stop Discs

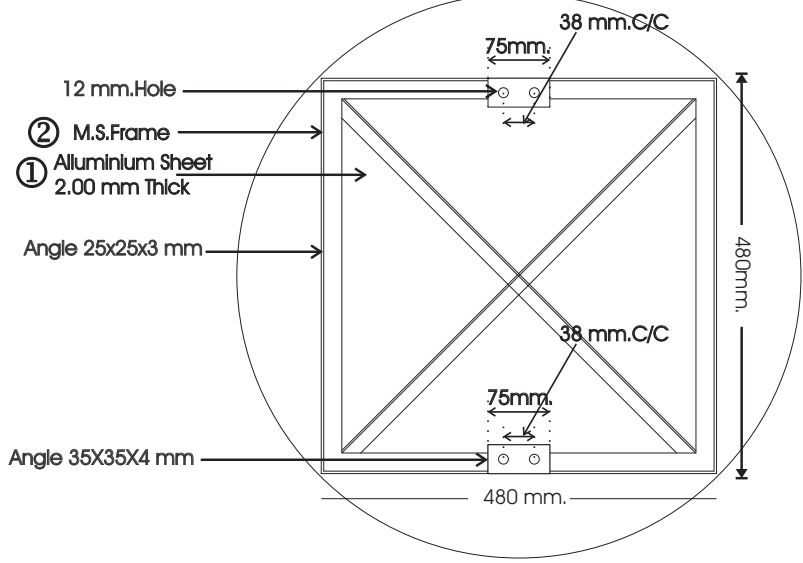
686 mm

③ Red Retro Reflective High Intensity Sheeting

Yellow Retro Reflective High Intensity Sheeting



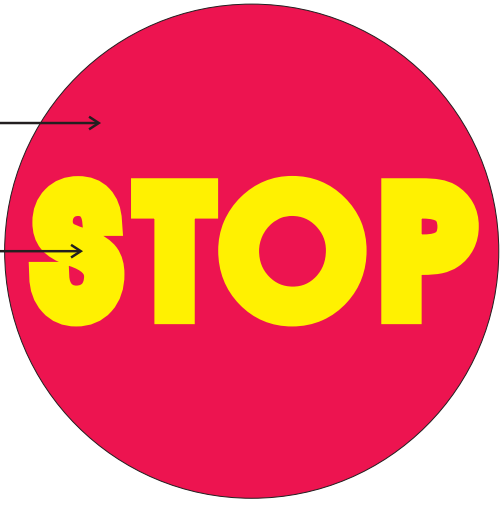
686 mm



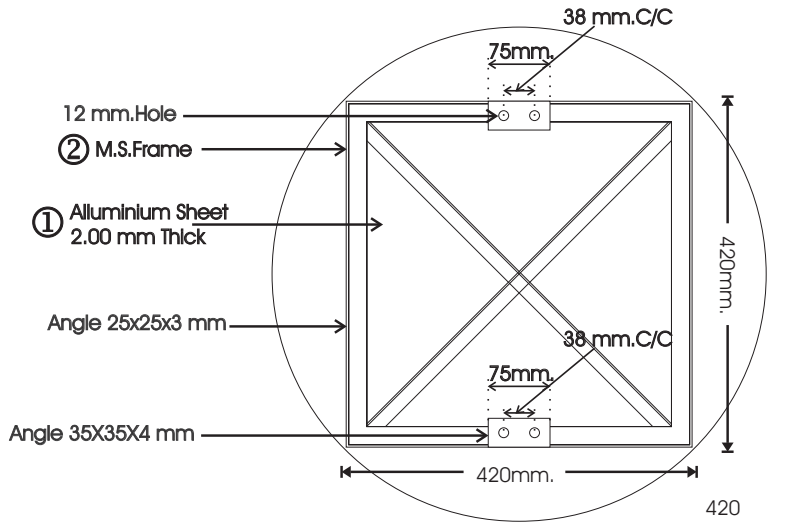
600 mm

③ Red Retro Reflective High Intensity Sheeting

Yellow Retro Reflective High Intensity Sheeting



600 mm



**NOTE:** 1. Back side of the board should be painted in gray colour.

2. Aluminium Sheet ① should be popp rivetted with MS angle iron frame ②.

3. Retro Reflective Sheeting should be weather resistant and show colour fastness.

4. There should be no cracking, scaling, pitting, blistering, edge lifting.

5. Minimum co-efficient of Retro Reflection in candles per Lux per sqm. should be as per table 

6. Board should be confirm to RDSO Specn no CT/MS/SD/MW Dt. 29.10.90 Circulated by Railway Board Vide Letter no 94/CE-II/TK/6 Dt. 6.4.99

Ref. No	Description	No/Unit	Material	Specn.
3.	Retro Reflective Sheeting	1	High Intensity Encapsulated	ASTM D4956-93b
2.	Frame	1	M.S.Angle	IS.226
1.	Alluminium Alloy Sheet	1	Alluminium Alloy	IS.736
Lakshmi Industrial Corporation Meerut			Drg.no. LIC/Stop Discs/High Intensity /07	

Observation angle in Deg.	Entrance angle in Deg.	Yellow	Red
0.2	-4	170	45
0.2	+30	100	25
0.5	-4	62	15
0.5	+30	45	10